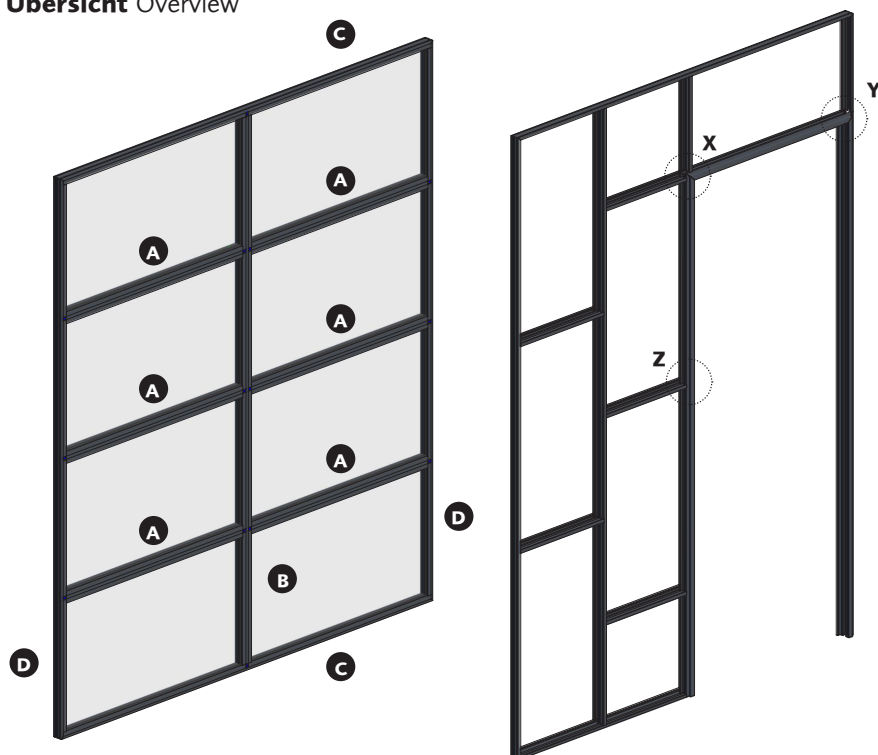


### Übersicht Overview



**Bei pulverbeschichteten Profiloberflächen wird Seifenwasser als Hilfsmittel für das Einsetzen des Fixiergummis empfohlen.**

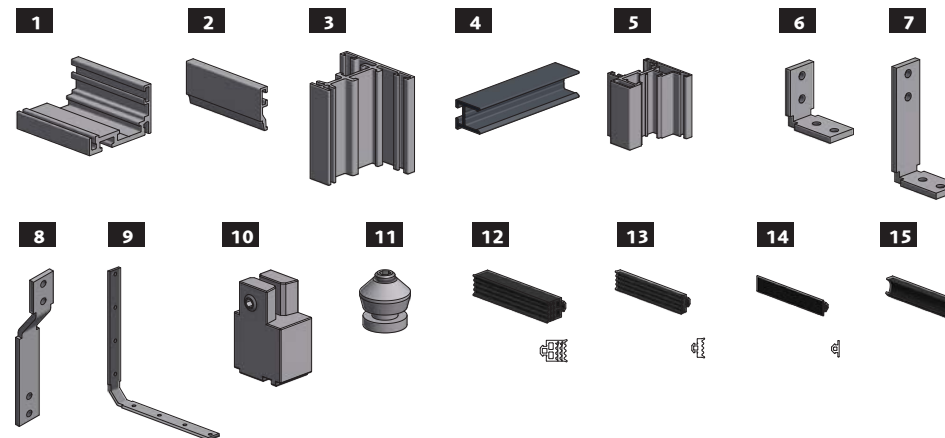
For powder coated surfaces it is recommended to use soapy water for inserting the fixation rubber.

**Die Systemgröße ist so zu wählen, dass eine Vormontage auf einer ebenen Fläche möglich ist.**

The system is so to choose, that a pre-assembling on a flat surface is possible.

**Türmontage siehe Office XL Montageanleitung.**

Door installation please see AL-Office XL assembly instructions.



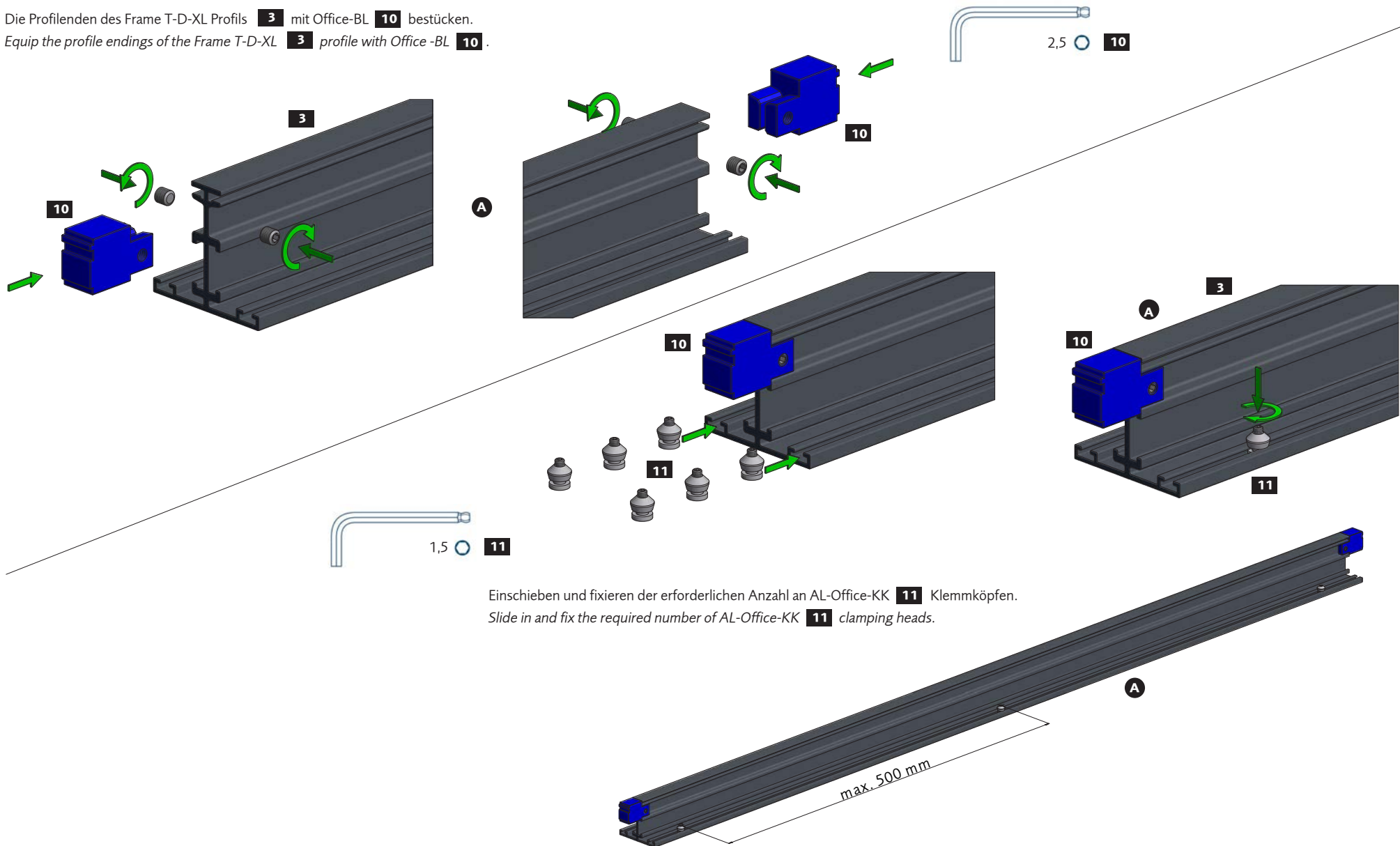
- 1. AL-Frame-D-XL**  
Basisrahmenprofil XL  
Basis frame profile XL
- 2. AL-Clip-D**  
Clipprofil für Basisrahmenprofil XL  
Clip profile basis frame profile XL
- 3. AL-Frame T-D-XL**  
Glasstoßprofil XL  
Glass bump profile XL
- 4. AL-Frame P-D-XL**  
Adapterprofil Plus XL  
Adapter profile XL
- 5. AL-Basis-D-XL**  
Zargenprofil XL  
Frame profile XL
- 6. AL-Office-C**  
Boden- und Eckverbinder (vertikal)  
Floor and corner connector (vertical)
- 7. AL-Office-CL**  
Frame XL und Top Frame XL oder Basis XL Verbinder  
Frame XL and Top Frame XL or Basis XL connector

- 8. AL-Office-CZ-XL**  
Basis und Top Frame oder Frame Verbinder  
Basis and Top Frame or frame connector
- 9. AL-Office-C-NY-MAX**  
Verbinder Türanschluss NY MAX  
Connector door connection NY MAX
- 10. AL-Office-BL**  
Block mit 2x Gewindestift M5x4  
Block with 1x set screw M5x4
- 11. AL-Office-KK**  
Klemmkopf mit 1x Gewindestift M3x8  
Clamping head with 1x set screw M3x8
- 12. AL-EPDM-8/10/12**  
Anschlaggummi 20/22/24  
Fixing rubber 20/22/24
- 13. AL-EPDM-14**  
Anschlaggummi 26  
Rubber stop 26
- 14. AL-EPDM-16**  
Anschlaggummi 28  
Rubber stop 28
- 15. AL-EPDM-F**  
Fixiergummi  
Fixing rubber

**Weitere Montagehinweise in der TIPPS & TRICKS: SCHRITT FÜR SCHRITT Broschüre. Systemzeichnung für den Profilausschnitt direkt bei uns anfordern.**

Additional assembly instructions in the **TIPS & TRICKS: STEP-BY-STEP** brochure. Please order system drawing for profile layout directly from us.

Die Profilenden des Frame T-D-XL Profils **3** mit Office-BL **10** bestücken.  
Equip the profile endings of the Frame T-D-XL **3** profile with Office-BL **10**.

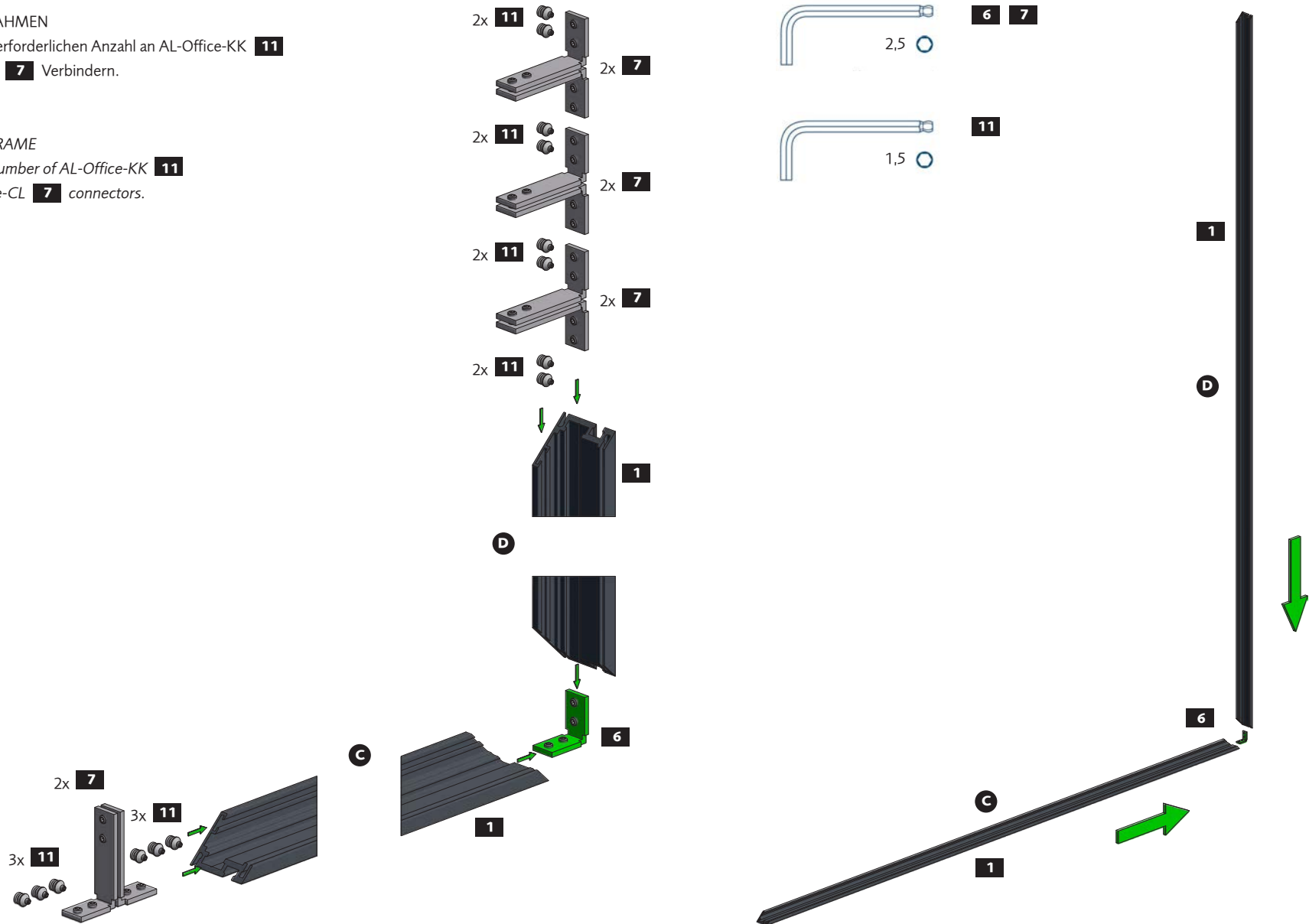


## ZUSAMMENBAU AUSSENRAHMEN

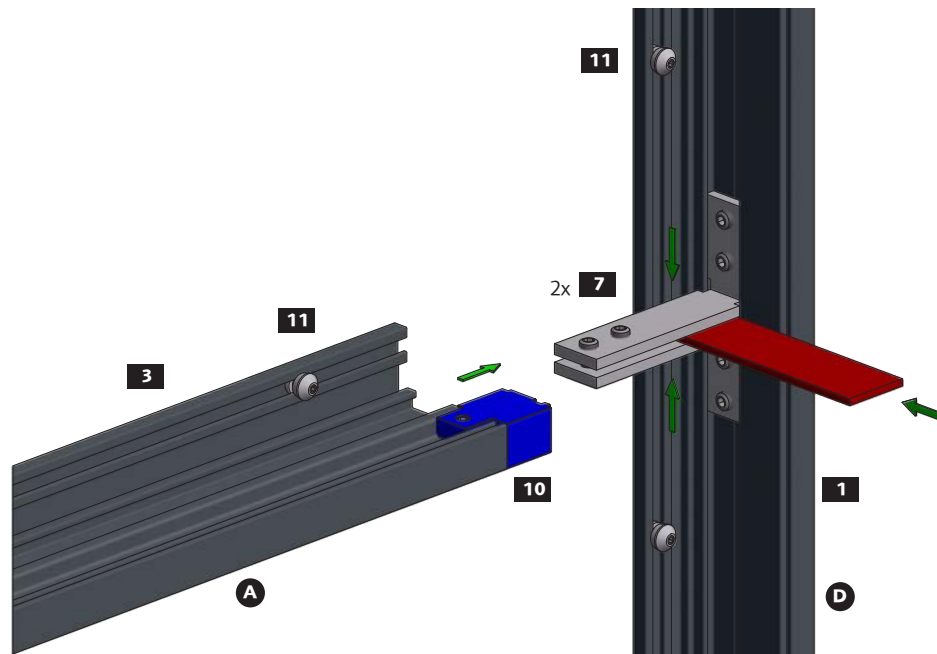
Einschieben und fixieren der erforderlichen Anzahl an AL-Office-KK **11**  
Klemmköpfen und -Office-CL **7** Verbindern.

## ASSEMBLING THE OUTER FRAME

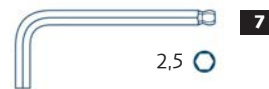
Slide in and fix the required number of AL-Office-KK **11**  
clamping heads and AL-Office-CL **7** connectors.



Horizontalprofile **A** einschieben und fixieren – bitte auf eine spaltfreie Montage achten!  
 Slide in and fix the horizontal profiles **A** – please pay attention to a gap-free mounting!

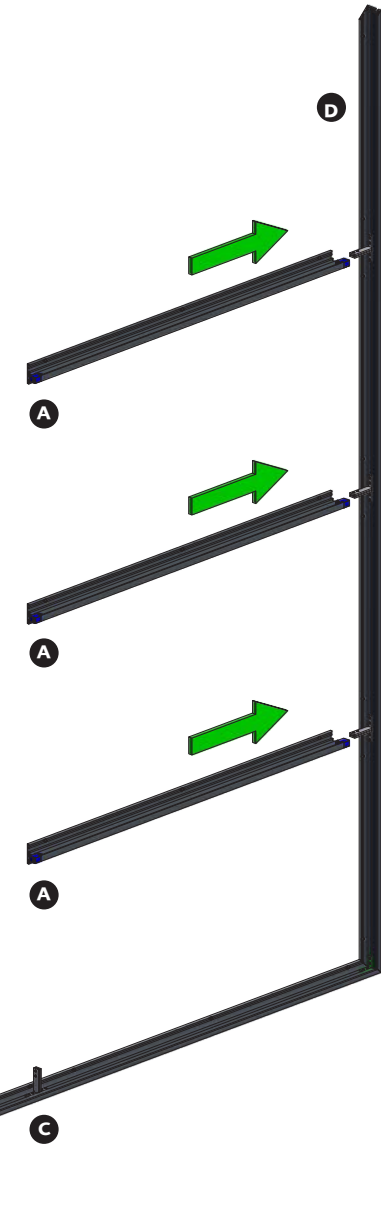
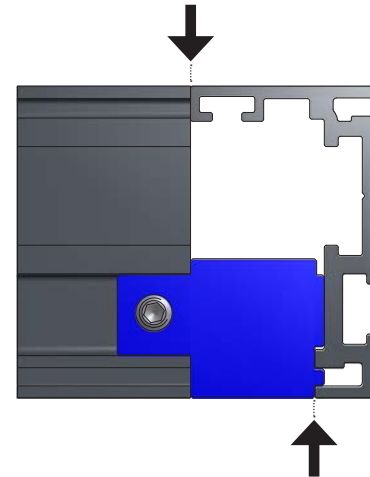


MONTAGEHILFE Glaserklotz 2 mm.  
 ASSEMBLY AID Wooden block 2 mm.



DETAIL

Spaltfreie Montage. Gap-free mounting only.



Zur einfacheren Positionierung der Frame T Profile **3** fügen Sie bereits in dieser Phase das jeweils passende Clipprofil **2** ein = Montagehilfe.

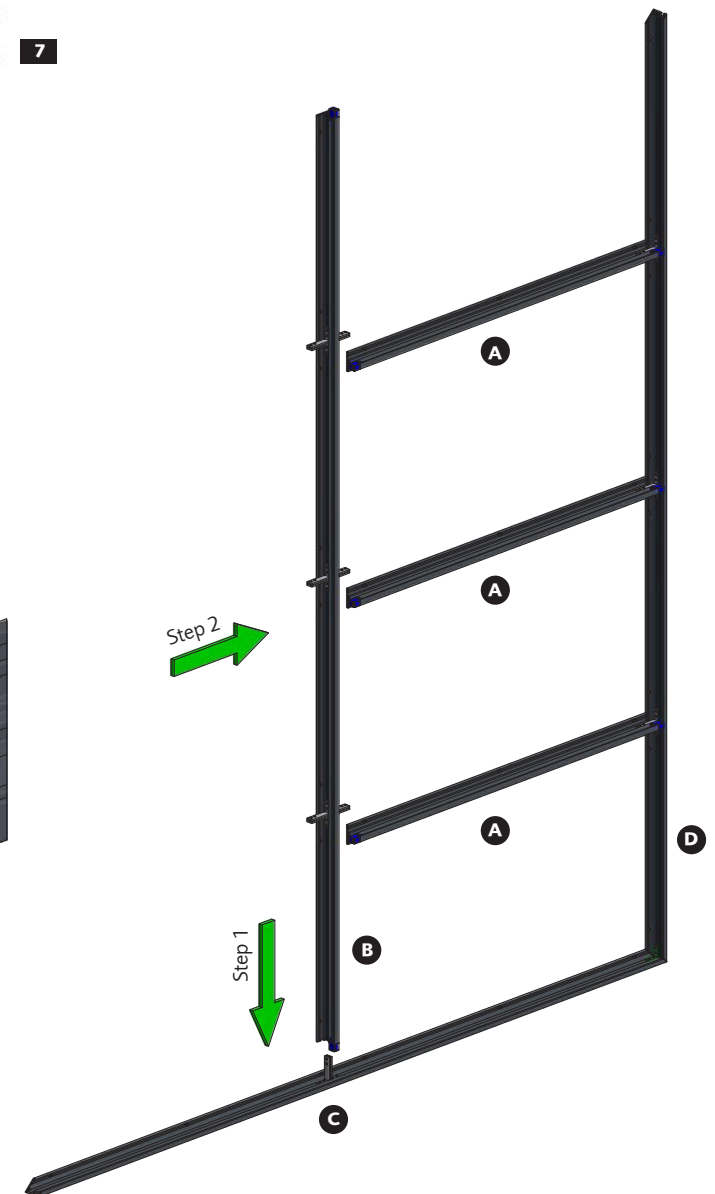
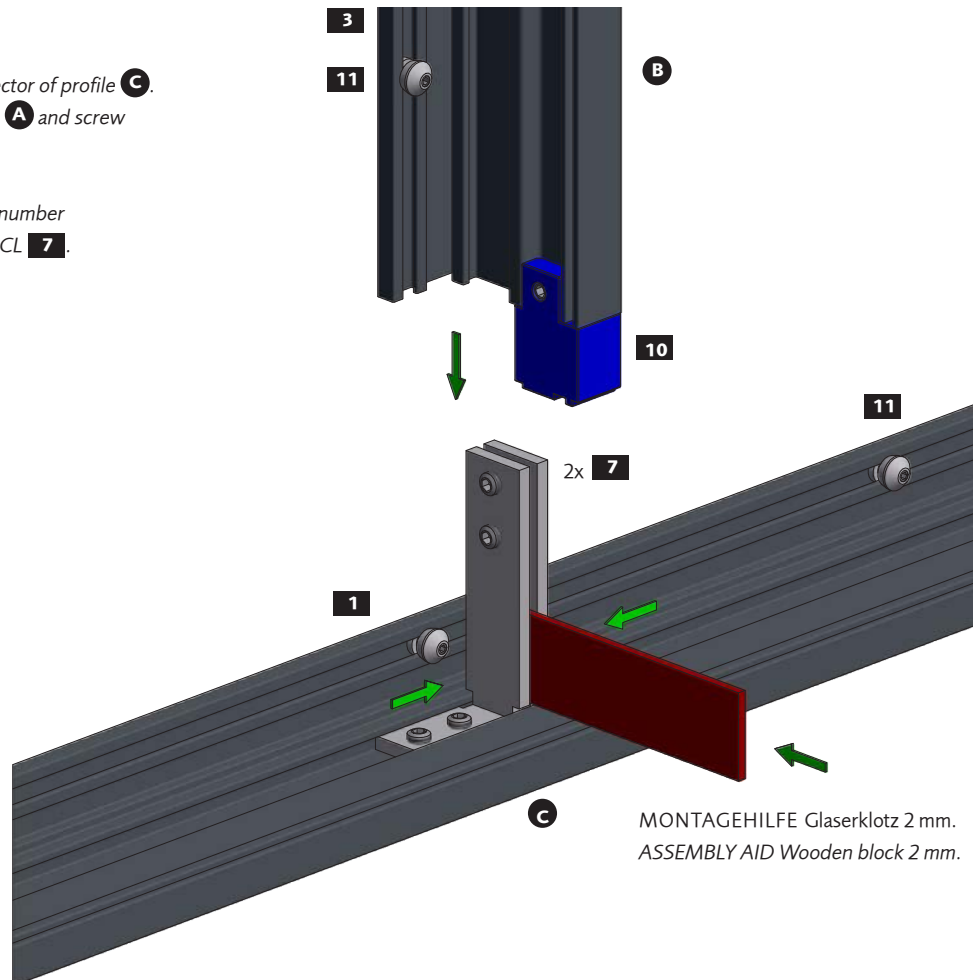
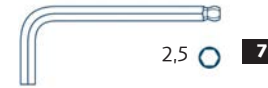
For an easier positioning of the Frame T profiles **3** already insert in this installation stadium the fitting clip profile **2** = assembly aid.

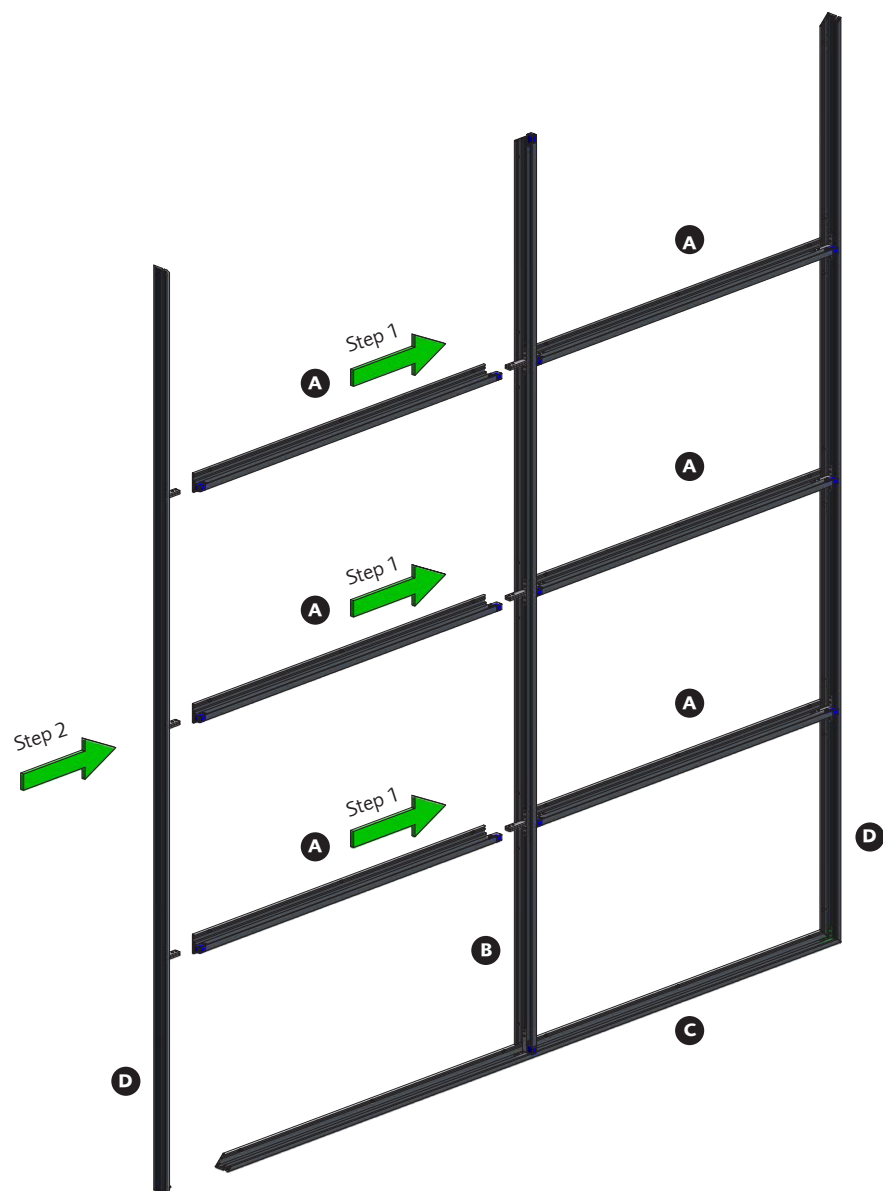
Vertikales T-Profil **B**\* in Verbinder Profil **C** einschieben.  
Anschließend mit Horizontal Profilen verbinden und verschrauben.

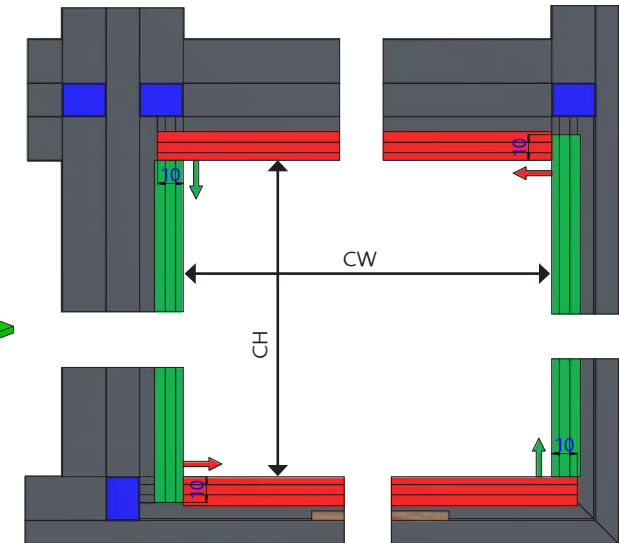
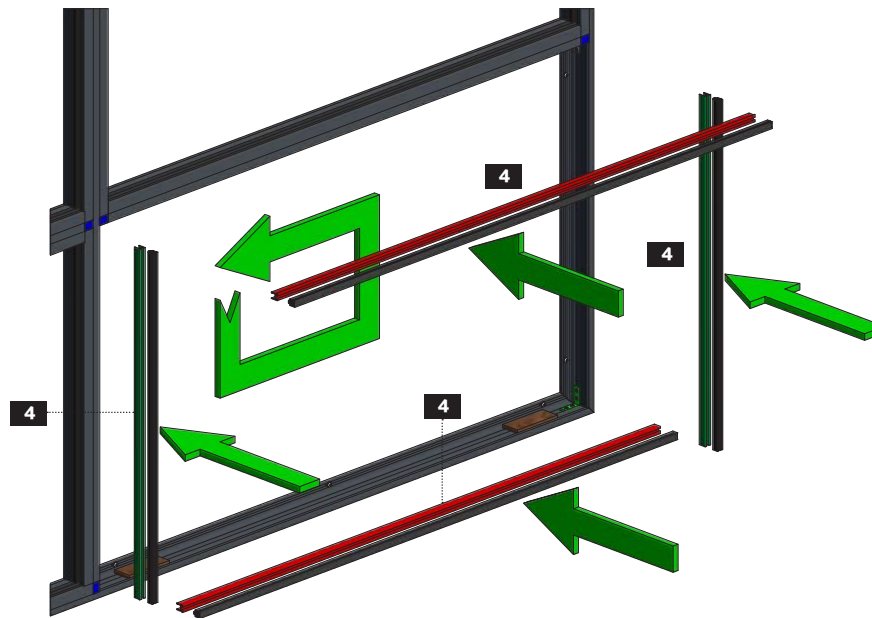
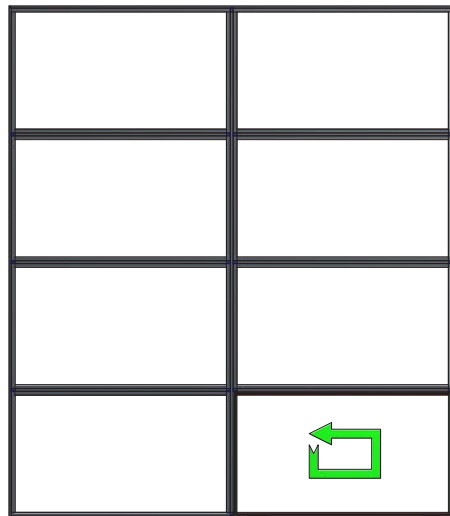
\*bereits bestückt mit erforderlicher Anzahl an  
AL-Office-KK **11** und AL-Office-CL **7**.

Slide in vertical T-profile **B** in connector of profile **C**.  
Then connect with horizontal profiles **A** and screw  
everything together.

\*already equipped with the required number  
of AL-Office-KK **11** and AL-Office-CL **7**.







CW... Lichte Breite / clear width.

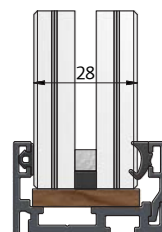
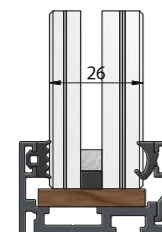
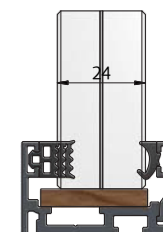
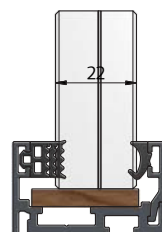
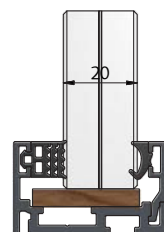
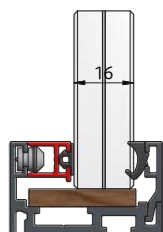
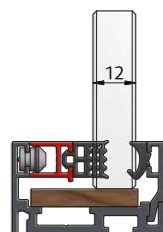
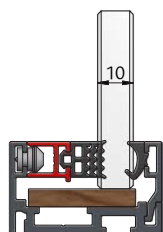
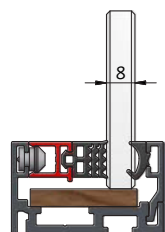
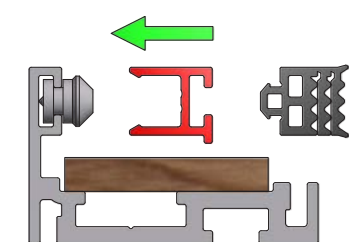
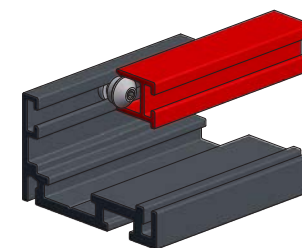
CH... Lichte Höhe / clear height.

Montage Adapterprofil Plus **4** für Glasdicke 8-16 mm.

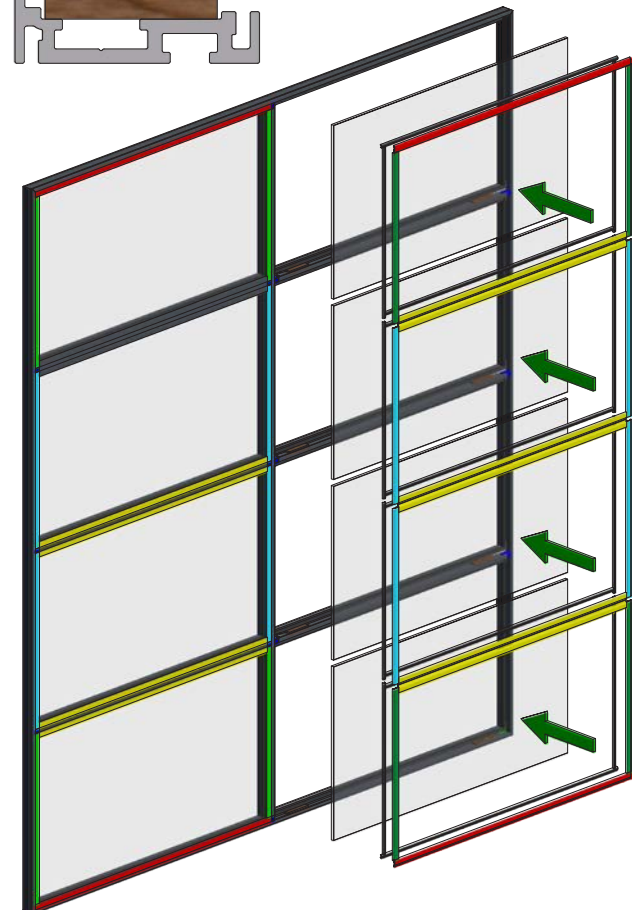
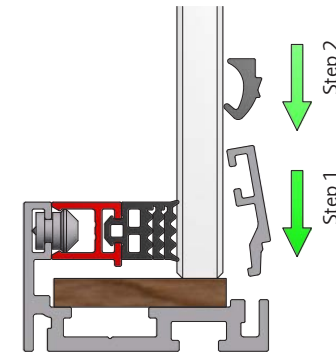
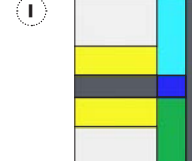
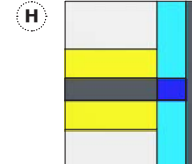
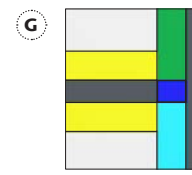
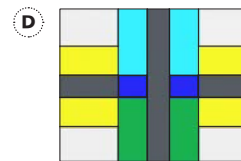
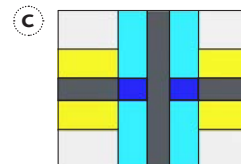
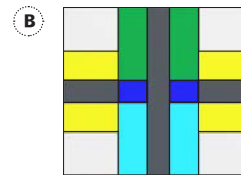
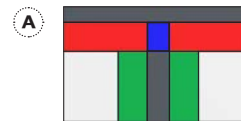
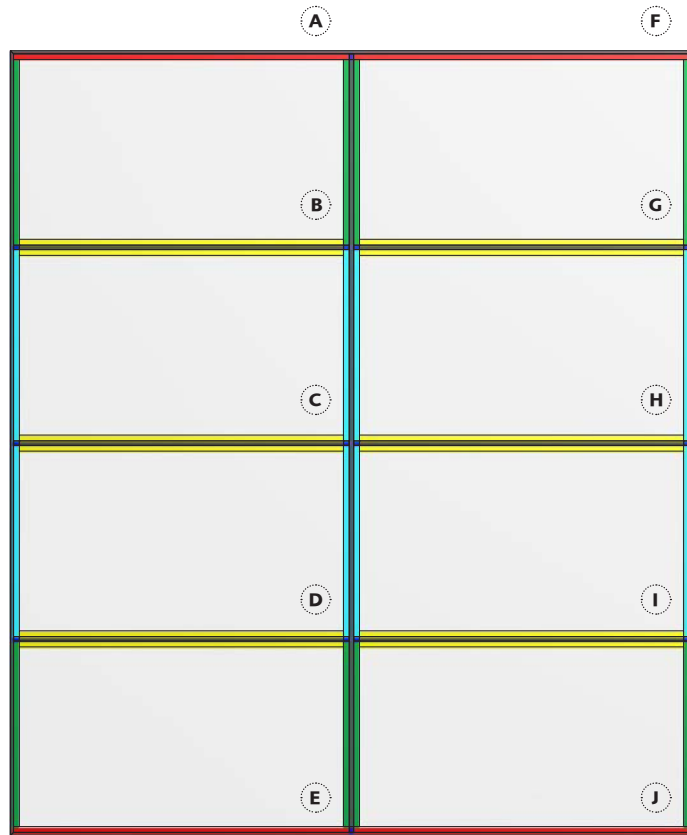
Assembly for adapter profile Plus **4** for glass thickness 8-16 mm.

Länge Adapterprofil Plus **4** = CW/CH + 10 mm.

Length adapter profile Plus **4** = CW/CH + 10 mm.

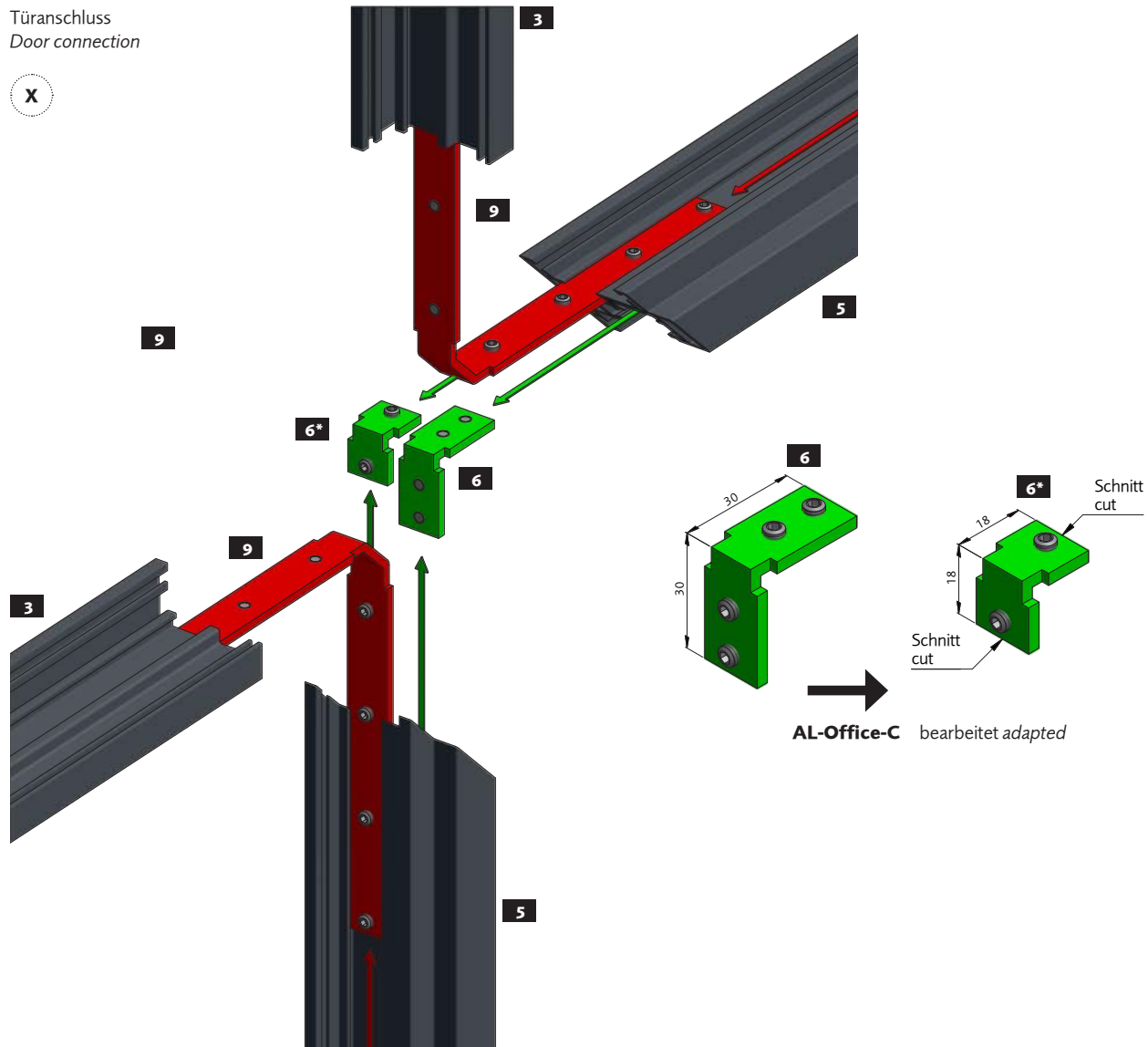


Montage Clipprofil **2** und Glas.  
Clip profile **2** and glass installation.

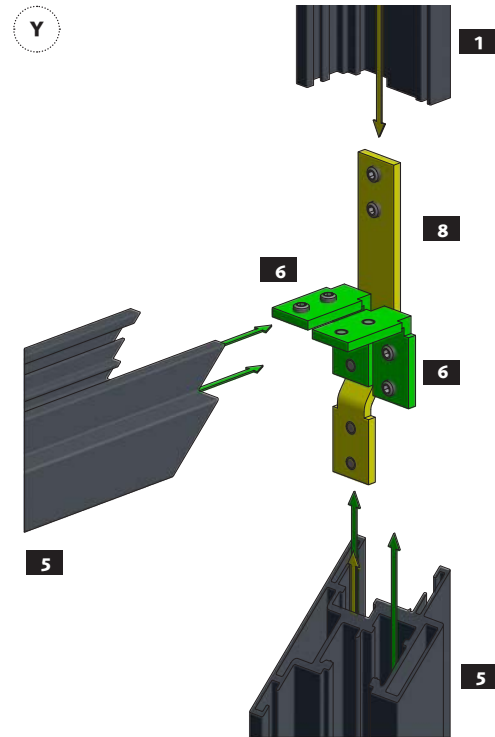


Türanschluss  
Door connection

X



Y



Z

